



# INSTALLING YOUR XO WATER FILTRATION SYSTEM

## MODELS INCLUDED IN THIS SHEET:

XOWF1000SYS    XOWF20002SYS  
XOWF1001        XOWF2002\*

\*(XOWF2002 includes both XOWF2000L & XOWF2000C)



SCAN HERE  
TO WATCH  
THE VIDEO

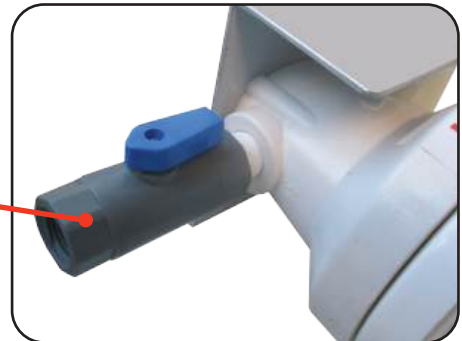
## READ ALL DIRECTIONS BEFORE INSTALLATION AND USE

When installing the filter system, also install a drain valve in the line after the filter to facilitate cartridge exchange. (not included)

Your XO Water Filter System must be installed vertically with the filter cartridges pointing straight down.

When installing the filter unit, only use the shutoff valve supplied.

The valve installs into the inlet side of the filter. The filters are marked with a red directional arrow like this one to indicate the inlet and outlet.



**INLET SIDE**  **OUTLET SIDE**

Your system includes two reducing nipples to adapt to braided 1/4" hose.



Install the pressure gauge supplied into the threaded hole in the top of the system.



Exercise care. Make certain the threads are seated properly. Avoid cross threading - this can damage the plastic fitting.

The male threads are tapered fittings designed to tighten as they go in. Use a minimum amount of teflon tape or pipe dope as a sealant. Teflon is a lubricant - it can be deceiving when installing fittings and encourage overtightening.

## **WARNING: Overtightening can crack the filter housing.**

Only use microbiologically safe water with the filter.

Check for leaks immediately after installation.

When installing the unit, make certain there are at least 2 inches clear below to permit the filter cartridge to be exchanged.

Use the mounting bracket to secure the filter system securely - do not allow the unit to be supported by the water piping.



## MAINTAINING YOUR XO WATER FILTRATION SYSTEM

### MAINTENANCE

XO cartridge filter systems are sized to filter 3000 gallons of water. In a residential application such as use with an ice maker, this should be adequate for 12 months depending upon the water quality. If the water pressure on your gauge drops by 10% it is an indication that the filter is dirty and it is time to change the cartridge.

(EXAMPLE: 50 psi initially drops to 45 psi)

### EXCHANGING A FILTER CARTRIDGE

Exchanging a filter cartridge is quick, easy, and requires no tools.

Step 1: Close Inlet Isolation Valve by turning the blue handle a 1/4 turn.



Step 2: Relieve pressure in the system by opening the downstream drain valve.

Step 3: The top housing has two red indicator arrows pointing down. The cartridge has one red arrow pointing up. Rotate the cartridge 1/4 Turn to the left to unlock and release the filter.



Step 4: Pull the cartridge straight down to remove.

STEP 5: Remove the protective cap from the new cartridge. Place it under the filter top housing - align the lower red arrow with the red OPEN arrow above - then push it straight up into place.

Step 6: Rotate the new cartridge 1/4 Turn to the right to lock in place.

Step 7: Open the Inlet Isolation Valve.



Step 8: Leave the drain valve open for 2 minutes to flush the system and the new filter and then close. Always check for any leaks in the system and dispose of the old filter properly.

Always use the correct XO replacement filter in your system and maintain it in accordance with these directions. Failure to do so will void warranty and may result in exposure to contaminants.



### WARNING:

This product can expose you to chemicals including lead, which is known to the State of California to cause cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).